

Inventor: Lawrence J. Seigel
Title: "METHOD AND SYSTEM FOR EVALUATING THE EFFICIENCY
OF AN AIR CONDITIONING APPARATUS"
Serial No.: Unassigned
Docket No.: 03237.0001U2
Filing Date: December 27, 2001
Contact: Lawrence D. Maxwell, Esq. (404) 688-0770
EXPRESS MAIL LABEL NO.: EL491884035US

Sheet 1 of 22

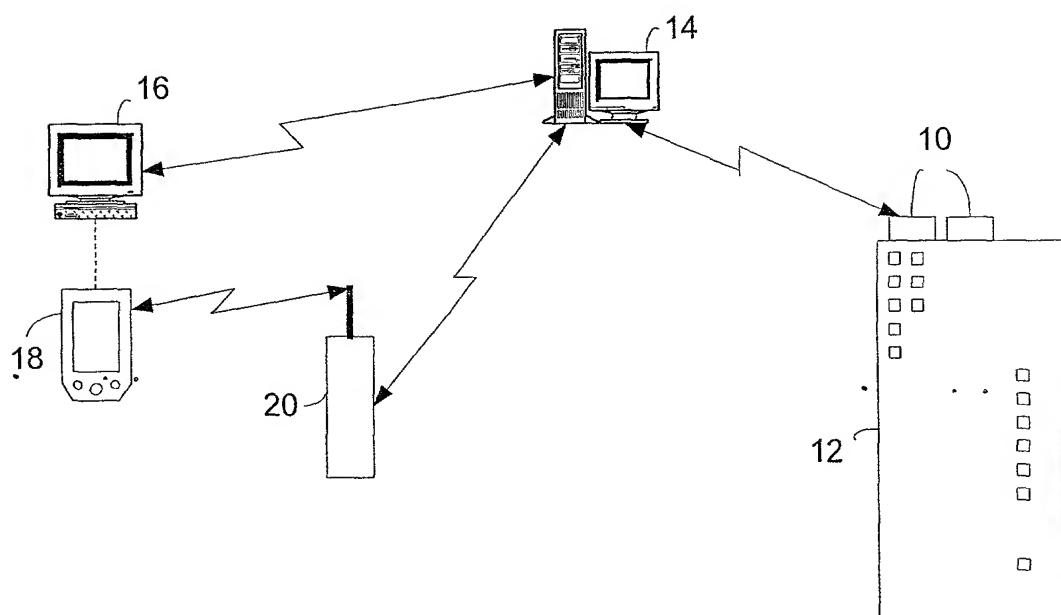


FIG. 1

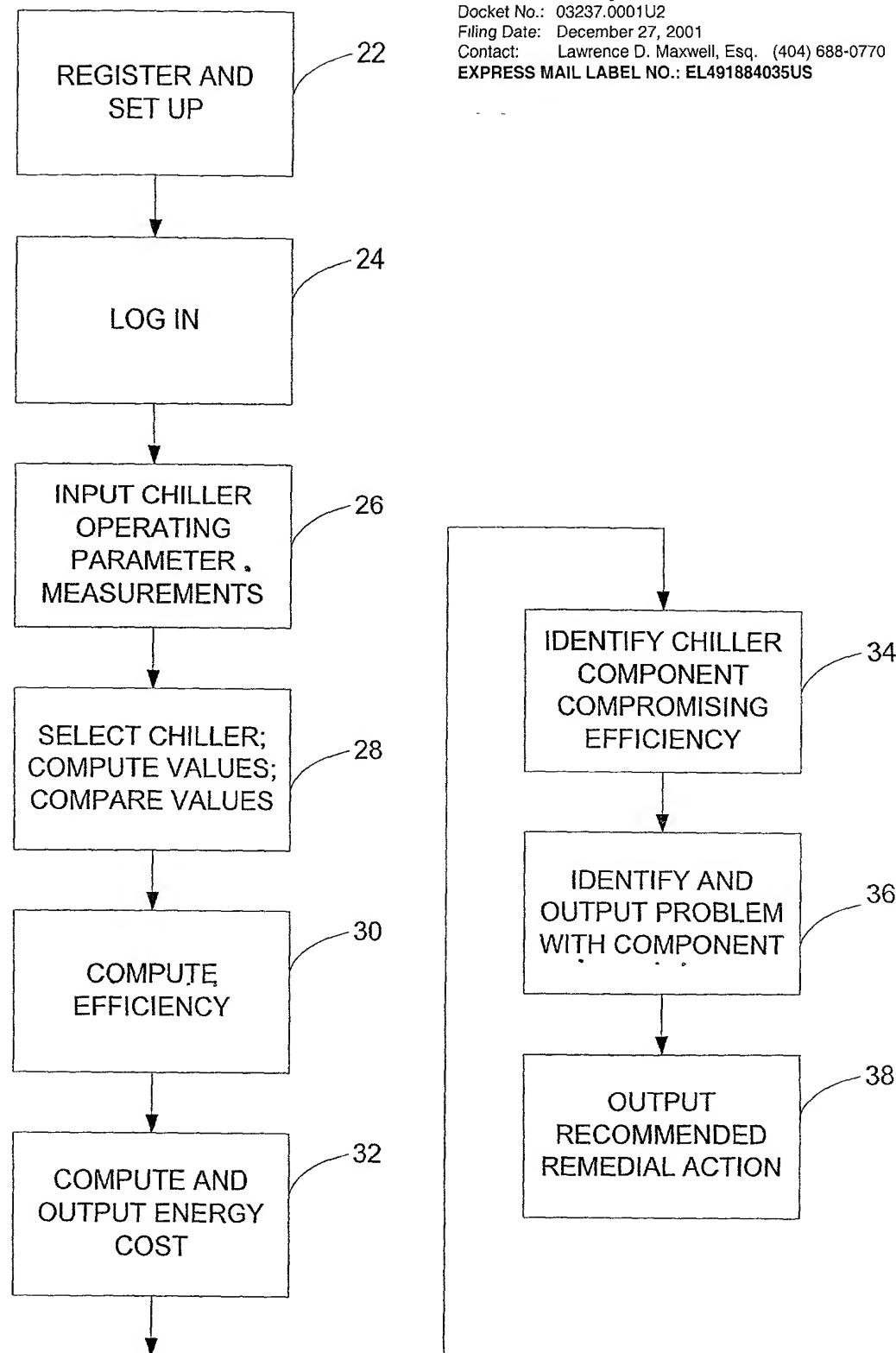


FIG. 2

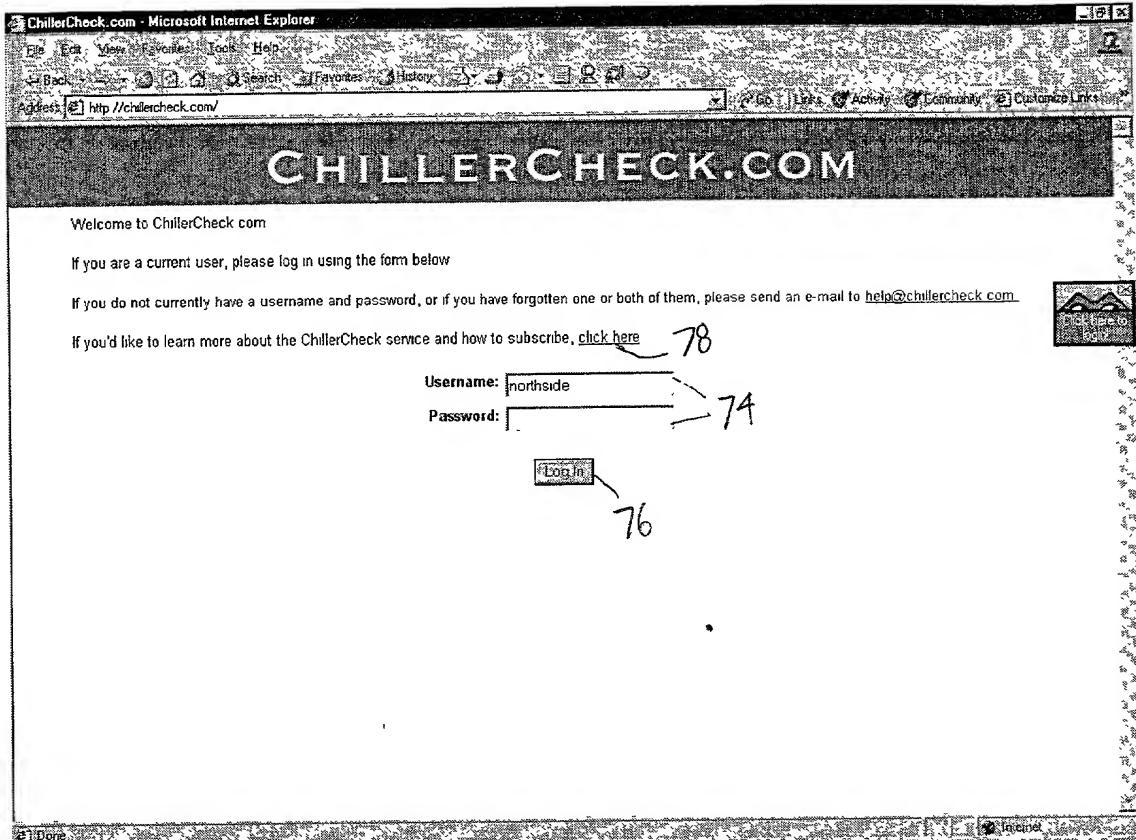


FIG. 4

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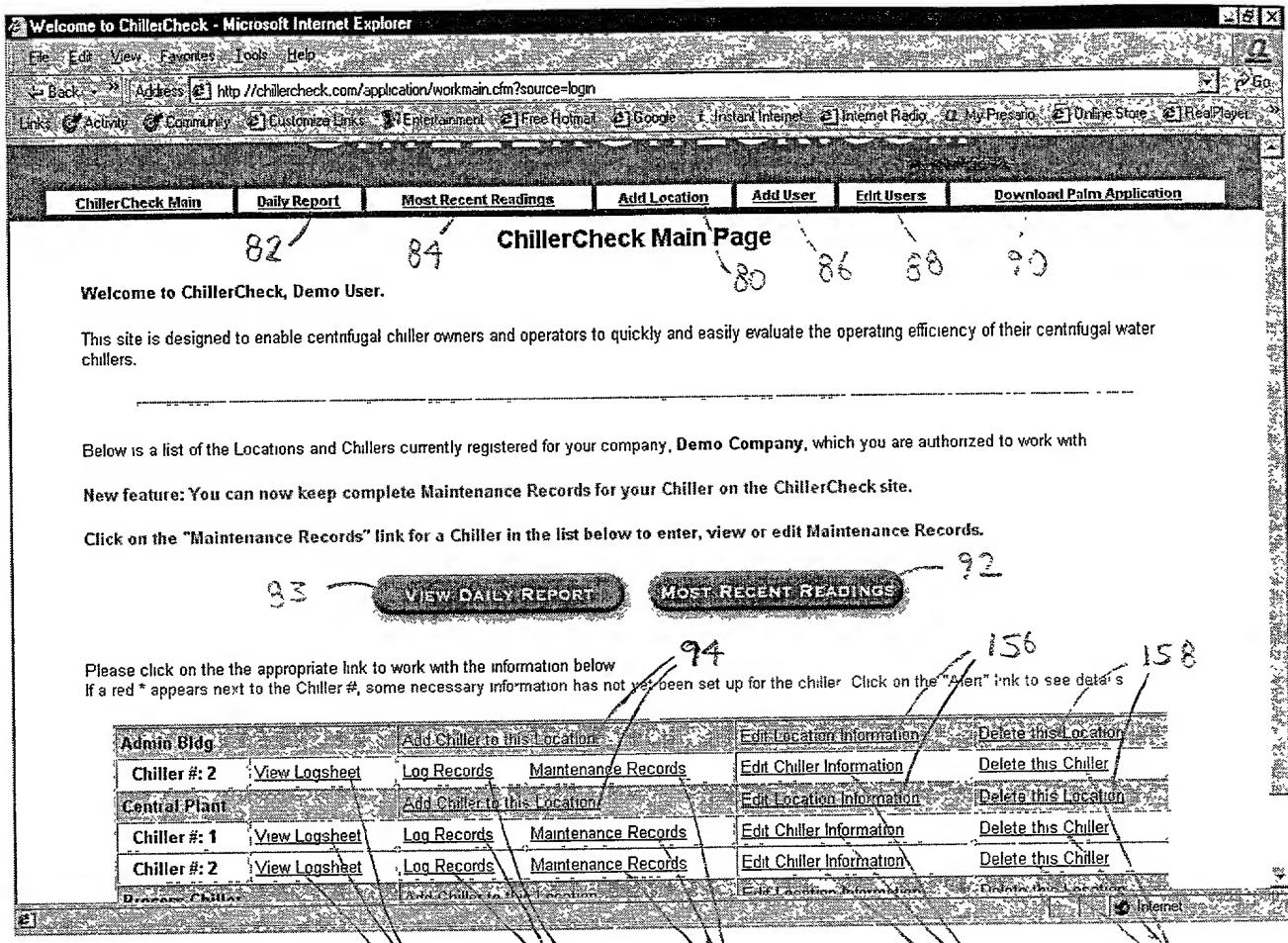


FIG. 5

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CHILLERCHECK.COM

ChillerCheck Main	Daily Report	Most Recent Readings	Add Location	Add User	Edit Users	Download Palm Application
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82 84 Add a Chiller at Atlanta Office Bldg. 80 86 88 90

Please fill in all information in the form below, then click the "Add Chiller" button.

You will then be taken back to the ChillerCheck Main page, where you can work with any of your Location, Chiller or Chiller Log records.

Note: If you do not have all the information below available at this time, you can still add the Chiller by filling out only the required information (marked with a * below) now. You can come back later and add the rest of the information. However, you will not be able to make efficiency calculations or graph trends until all Chiller information has been recorded.

Chiller Information

 * Chiller #:	— 96
 * Make:	Choose a Make — 98
 * Model:	— 100
 Serial #:	— 102
 * Refrigerant Type:	Choose a refrigerant — 104
 Year Chiller Was Manufactured:	Choose a year of manufacture — 106
 * Efficiency Rating (kw/ton):	— 108
 * Energy Cost (\$/kw hour):	— 110

FIG. 6A

 * Weekly Hrs. of Operation:	— 112
 * Weeks Per Year of Operation:	— 114
 * Average Load Profile:	— 116 %
 * Tons:	— 118
 * Design Voltage:	— 120
 * Full-Load Amperage:	— 122

Now we need some information about the Condenser.

 Design Condenser Water Pressure Drop: (This value may be omitted if necessary, but your calculations will be more accurate if you have it. If you enter a value, you must choose a unit of measure.)	Choose a pressure unit  124
 Please choose a unit of measurement for the Actual Condenser Water Pressure Drop:	Choose a pressure unit  128
 Please choose a unit of measurement for Condenser Pressure:	Choose a pressure unit  130
Design Condenser Approach Temp: (This value may be omitted if you do not have it.)	— 132

FIG. 6B

Now we need some information about the Evaporator.

 Design Chill Water Pressure Drop: (This value may be omitted if necessary, but your calculations will be more accurate if you have it. If you enter a value, you must choose a unit of measure.)	Choose a pressure unit  134 136
 Please choose a unit of measurement for the Actual Chill Water Pressure Drop:	Choose a pressure unit  138
 Please choose a unit of measurement for Evaporator Pressure:	Choose a pressure unit  140
 Design Evaporator Approach Temp: (This value may be omitted if you do not have it.)	142
 Evaporator Design Outlet Water Temp:	144
<i>Please choose a method of calculating Oil Pressure Differential for the Compressor.</i>	
 Calculate Differential by:	Choose a method  146

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There are just a few more things we need to know about this chiller.	
Does the chiller have a readout for Purge Run Time?	<input type="radio"/> Yes <input checked="" type="radio"/> No 143
If so, is the Purge Run Time measured only in minutes, or in both hours and minutes?	<input type="radio"/> Minutes Only <input checked="" type="radio"/> Hours and Minutes 145
Please set a maximum amount of Purge Run Time per day you wish to allow before you are sent an alert.	Minutes 147
Does this chiller have a readout for Bearing Temperature?	<input type="radio"/> Yes <input checked="" type="radio"/> No 149
Operator Notes: (Enter any notes you might want to record about this chiller.)	150
Add Chiller Info	

148

FIG. 6D

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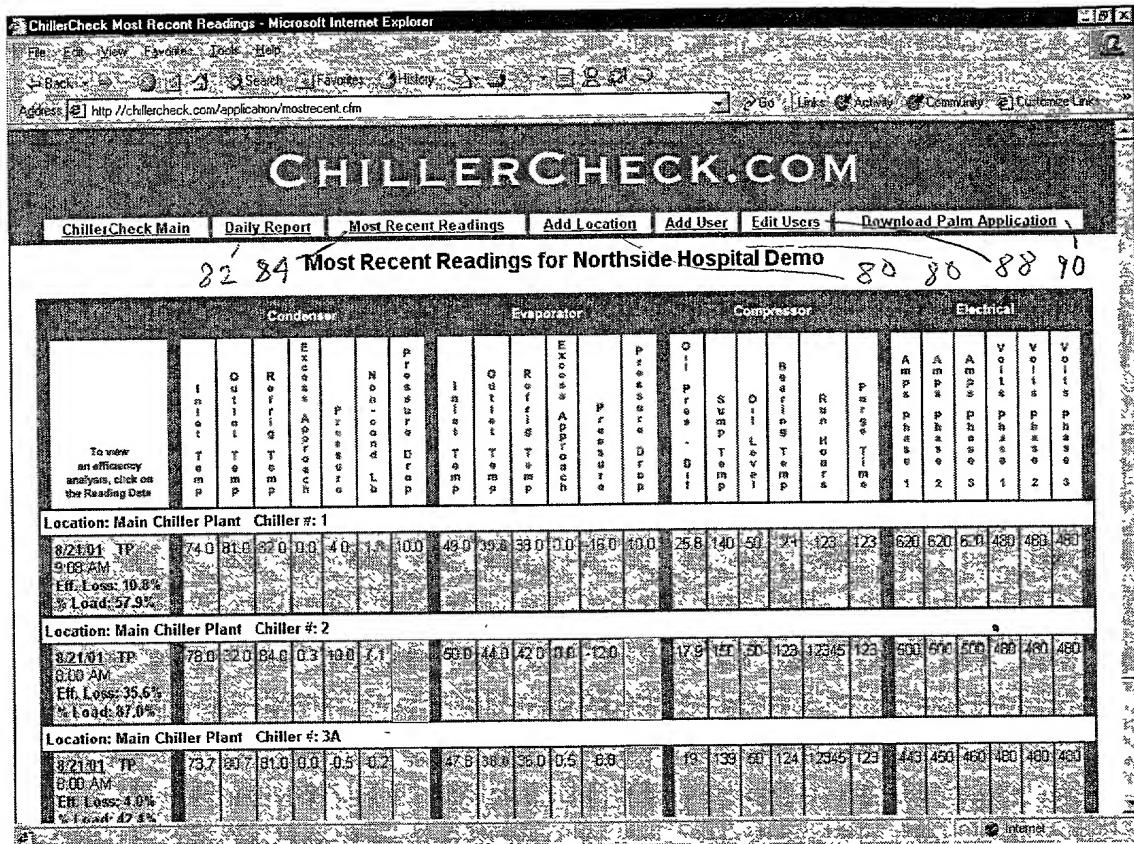


FIG. 7

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Log Sheet - Microsoft Internet Explorer

File Edit View Favorites Tools Help

Address http://chillercheck.com/application/logeSheet.cfm?ChillerID=136

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ChillerCheck Main Chiller #2 Main Page Maint. Records Add Maint. Record Add Log Record View Logsheet Chart Trends

163 165 178 170 172

Log Sheet for Chiller #: 2 at Admin Bldg

Condenser														Evaporator				Compressor				Electrical			
Instant Temp	Outlet Temp	Refrig Temp	Excess Approach	Pressure Drop	Non-cond Lb	Instant Temp	Outlet Temp	Refrig Temp	Excess Approach	Pressure Drop	Oil Press Diff	Sump Temp	Oil Level	Run Hours	Amps Phase 1	Amps Phase 2	Amps Phase 3	Volts Phase 1	Volts Phase 2	Volts Phase 3					
7/3/01 DU 2:42 PM Eff. Loss: 13.3% % Load: 77.9%	79.7	85.8	90.2	1.6	168.0	0.9	100.0	61.9	41.7	38.0	2.0	65.5	14.0	20.0	138	50	30290.0	850	888	886	480	480	480		
7/2/01 DU 1:42 PM Eff. Loss: 14.3% % Load: 83.3%	77.0	82.3	88.4	3.1	169.0	-1.3	100.0	51.7	42.0	38.0	2.0	65.5	20.0	20.0	135	50	30240.0	925	950	950	480	480	480		
6/27/01 DU 2:58 PM Eff. Loss: 16.5% % Load: 79.0%	77.7	83.3	88.4	5.5	169.0	-1.3	100.0	51.4	42.4	38.0	2.0	65.5	19.0	20.0	135	50	30170.0	698	900	901	480	480	480		
6/26/01 DU 1:06 PM	78.5	84.5	87.9	1.5	163.0	0.0	100.0	49.0	42.3	38.5	4.5	65.5	14.0	135	60	30150.0	700	700	700	480	480	480			

Done Internal

FIG. 8

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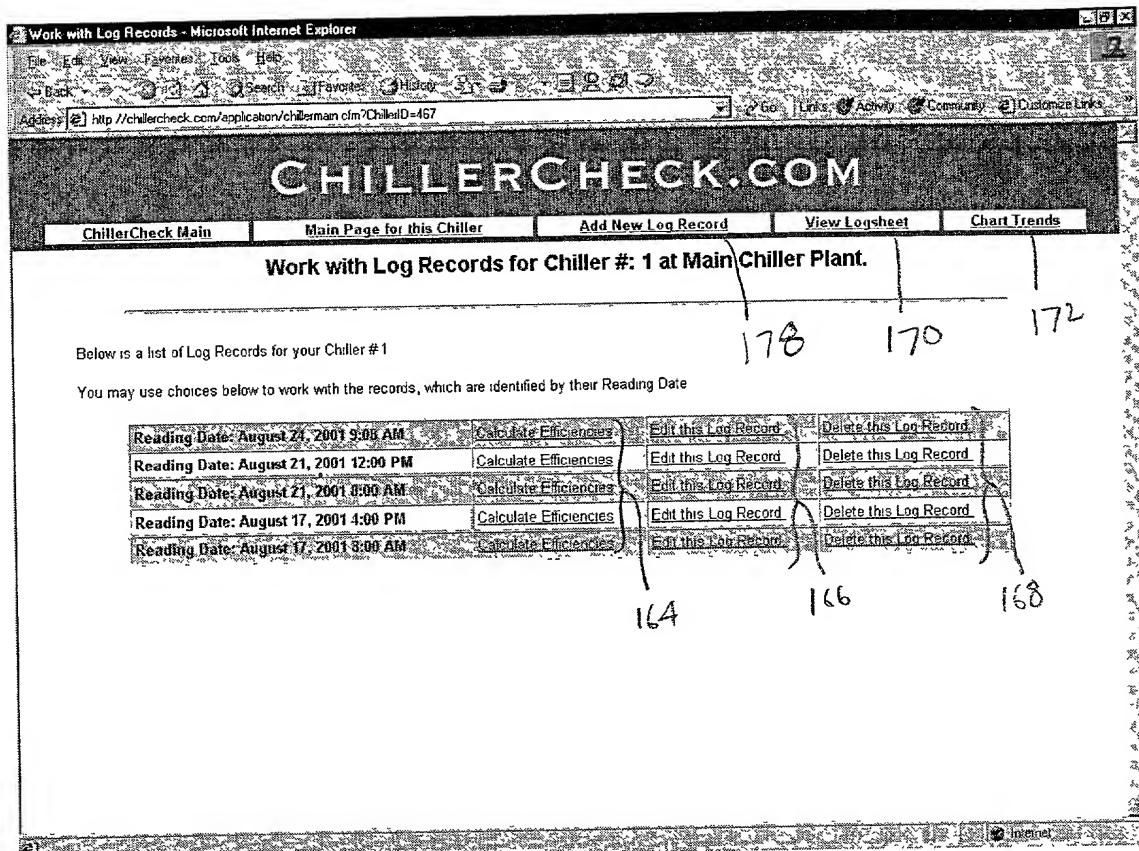


FIG. 9

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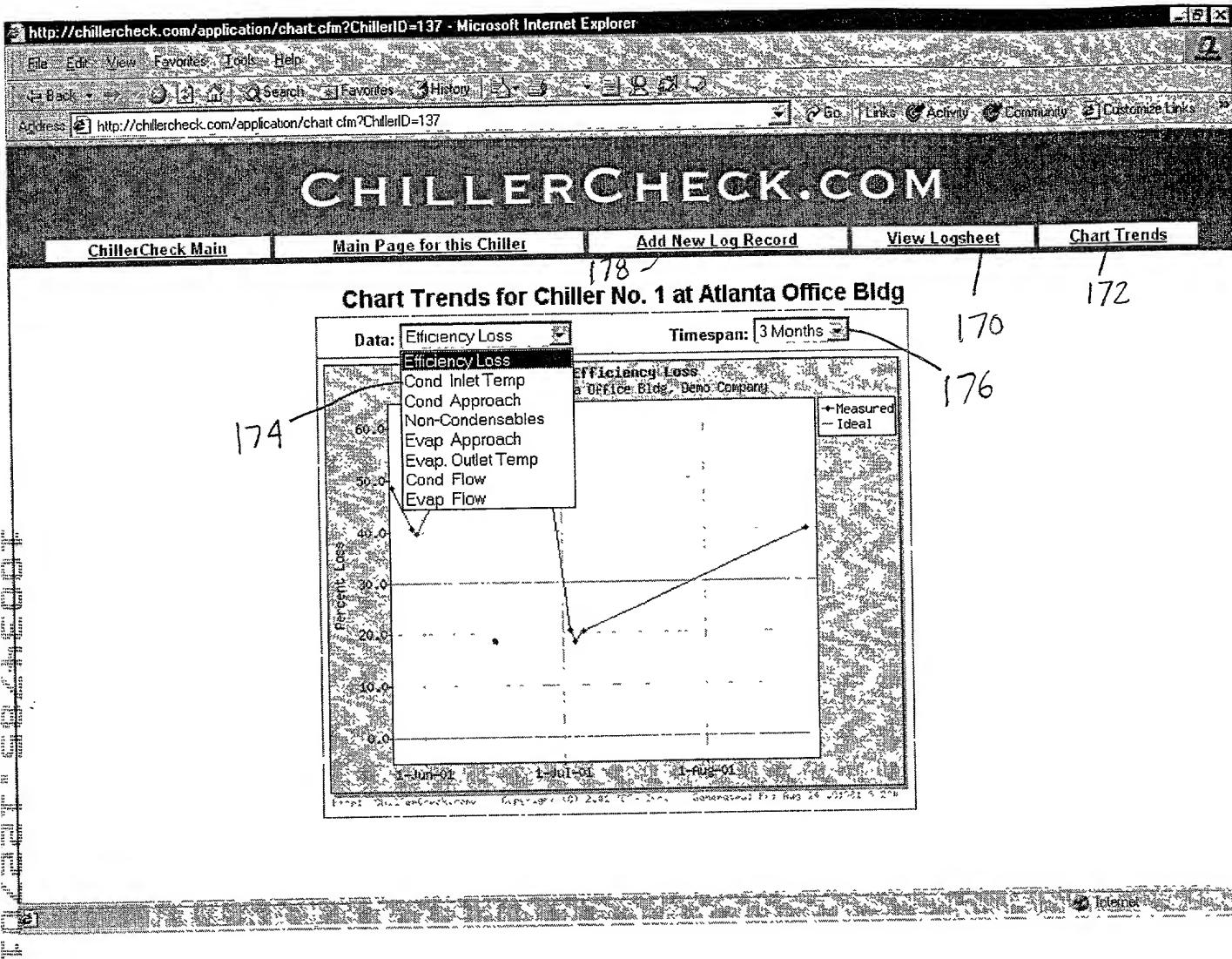


FIG. 10

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Add a Log Record for Chiller #: 1 at Main Chiller Plant.

Please enter your readings into the form below, then click the "Add Record" button:

Log Record

Operator:	Tim	180
Reading Date:	August 24, 2001	178
Reading Time:	9:32 AM	170
Condenser Readings		
Inlet Water Temp:	°F 184	182
Outlet Water Temp:	°F 186	182
Refrigerant Temp:	°F 188	182
Condenser Pressure:	PSIG 190	182
Actual Condenser Water Pressure Drop:	PSIG 192	182
Evaporator Readings		
Inlet Water Temp:	°F 194	182
Outlet Water Temp:	°F 196	182
Refrigerant Temp:	°F 198	182
Evaporator Pressure:	In. Hg. 200	182
Actual Chill Water Pressure Drop:	PSIG 202	182

FIG. 11A

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Compressor Readings	
Oil Pressure (High):	lb. ~204
Oil Sump Temp:	°F ~206
Oil Level:	% ~208
Bearing Temp:	°F ~210
Run Hours:	~212
Purge Pumpout Time:	~214
Electrical Readings	
Amps Phase 1:	~216
Amps Phase 2:	~218
Amps Phase 3:	~220
Volts Phase 1:	~222
Volts Phase 2:	~224
Volts Phase 3:	~226
Operator Notes	
228	
Add Log Record ~230	

FIG. 11B

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Efficiency Calculation for Chiller #1 at Admin Bldg
Reading taken on October 10, 2001 at 1:50 PM

165 Results

Target Cost to Run for Year	\$ 54,583
Actual Cost to Run for Year	\$ 65,993
Cost of Efficiency Loss	\$ 11,410
Efficiency Loss	20.9%

Detailed Cost of Efficiency Loss

Problem	Efficiency Loss	\$ Cost	Solution
Fouled Tubes - Condenser	9.5%	\$ 5,187	Fix it.
Non-condensables - Condenser	11.4%	\$ 6,222	Fix it.

170 172
163 Your Condenser Water Flow is 3.6% below design.

170 172
163 Your Evaporator Water Flow is 21.9% below design.

170 172
163 There is an electrical imbalance that may be decreasing the performance of your Chiller.
The voltage imbalance is 3.62%.

170 172
163 The % load at this reading time was 88.9%.

170 172
163 Back to the main page for this Chiller.

170 172
163 FIT 6.12

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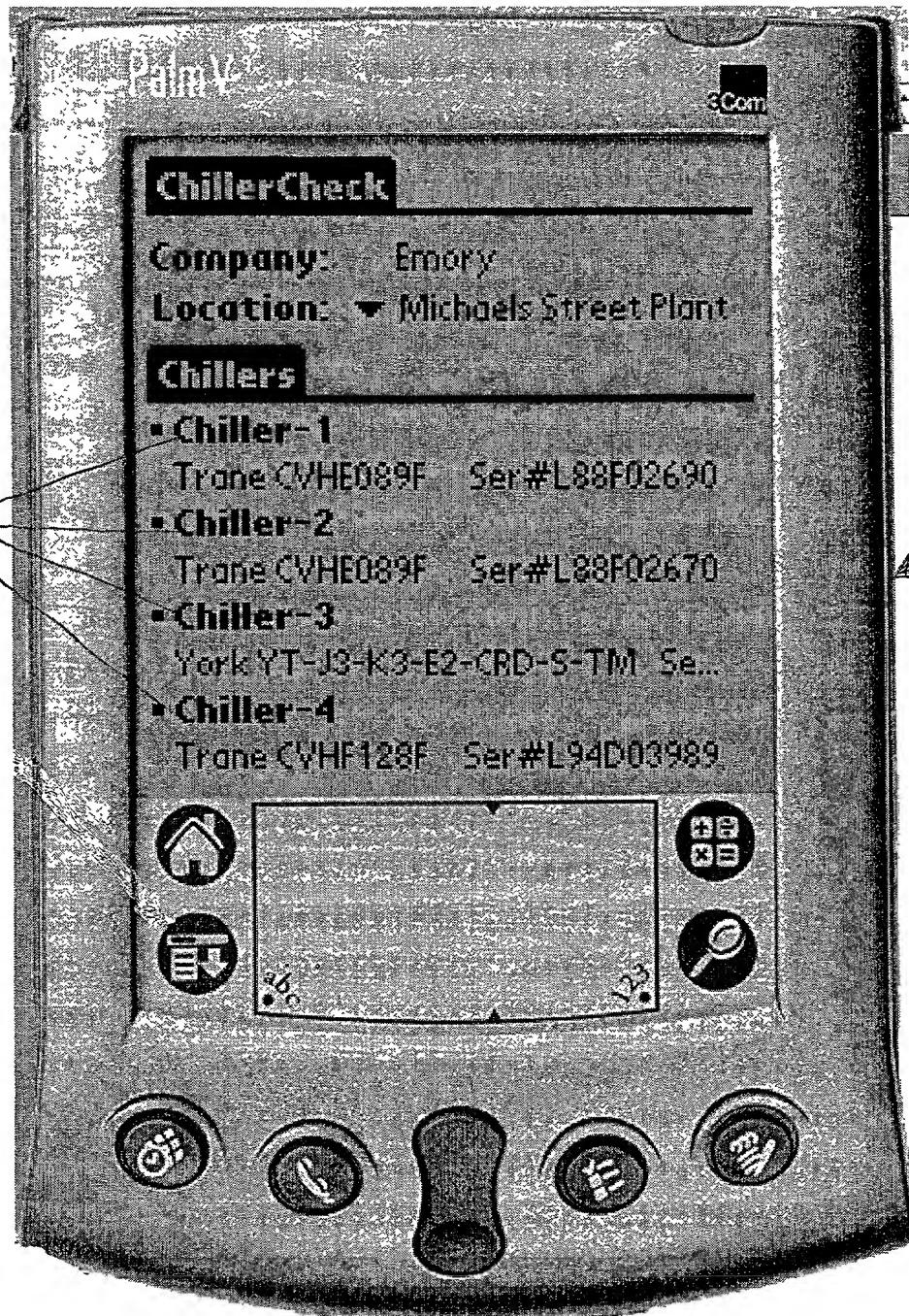


FIG. 13

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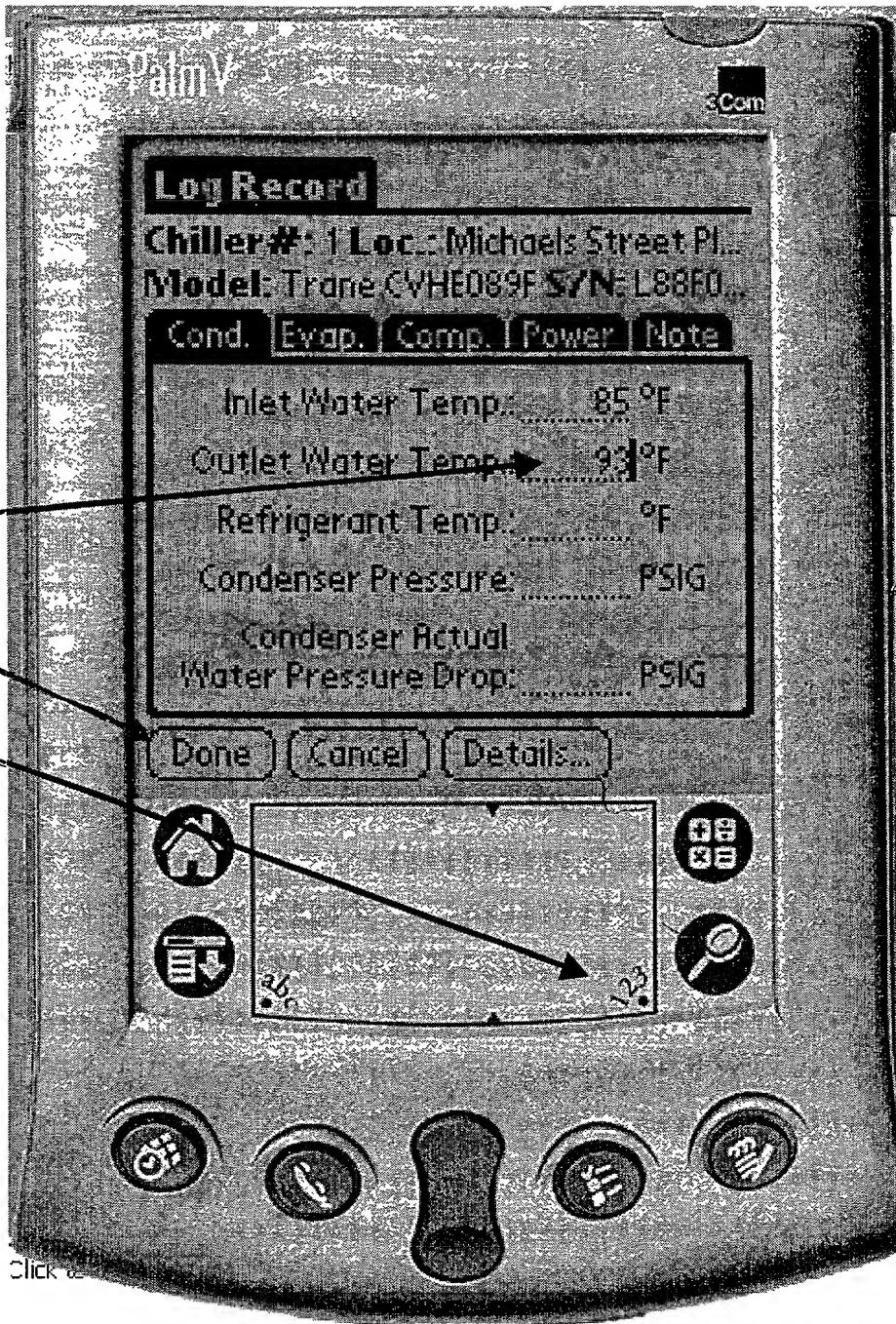


FIG. 14

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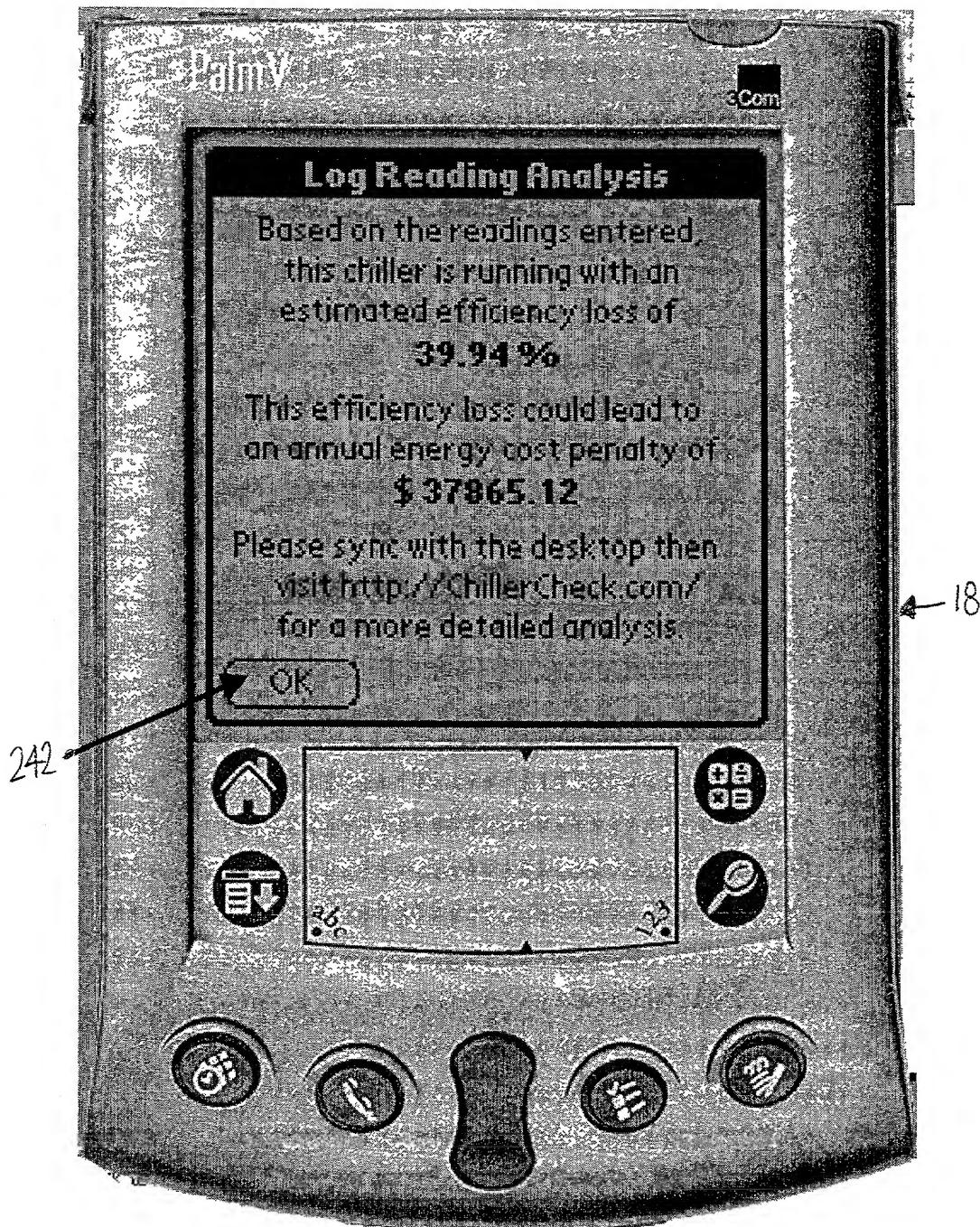


FIG. 15

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Add Maintenance Record for Chiller #1 at Admin Bldg.

163 165 178 170 172

Please fill in all information in the form below, then click the "Add Maintenance Record" button.

You will then be taken back to the Maintenance page for this chiller.

Maintenance Information

Annual Maintenance Date:	Select a Month	Day	Year
Oil Maintenance			
Oil Change Date:	Select a Month	Day	Year
Date Oil Added:	Select a Month	Day	Year
Quantity of Oil Added (Gallons):			
Oil Analysis Date:	Select a Month	Day	Year
Eddy Current Tests			
Eddy Current Test Date (Condenser):	Select a Month	Day	Year
Eddy Current Test Date (Evaporator):	Select a Month	Day	Year
Major Stop Inspection (compressor teardown)			
Major Stop Inspection:	Select a Month	Day	Year
Refrigerant Maintenance			
Refrigerant Analysis Date:	Select a Month	Day	Year
Date Refrigerant Added:	Select a Month	Day	Year
Quantity of Refrigerant Added (Pounds):			
Tube Cleaning			
Condenser Tube Cleaning Date:	Select a Month	Day	Year
Evaporator Tube Cleaning Date:	Select a Month	Day	Year
Purge Maintenance			
Purge Tank Reclaim Date:	Select a Month	Day	Year
Purge Run Time Reading When Tank Reclaimed:			

FIG. 16A

Purge Filter Dryer Change Date:		Select a Month	Day	Year
Major Repairs				
Major Repair Date:	Select a Month Day Year			
Major Repair Description:				
Notes				
Maintenance Notes: (You may enter a note about any type of maintenance.)				
Add Maintenance Record				

FIG. 16B

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Maintenance Records for Chiller #: 1 at Admin Bldg.

163 165 178 176 172

Below is a list of the most recent Maintenance Operations for your Chiller # 1. You may click on the name of a Maintenance Type to view all records of that type.

Maintenance Type	Most Recent Maintenance
<u>Annual Maintenance:</u>	October 18, 2001
Oil Maintenance	
<u>Oil Change:</u>	October 18, 2001
<u>Oil Analysis:</u>	October 1, 2001
Eddy Current Tests	
<u>Condenser Eddy Current:</u>	September 9, 2001
<u>Evaporator Eddy Current:</u>	September 10, 2001
Major Stop Inspection (compressor teardown)	
<u>Major Stop:</u>	January 3, 2000
Refrigerant Maintenance	
<u>Refrigerant Analysis:</u>	January 3, 2000
<u>Refrigerant Added:</u>	August 23, 2001 – Quantity: 100 Pounds
Tube Cleaning	
<u>Condenser Tube Cleaning:</u>	October 19, 2001
<u>Evaporator Tube Cleaning:</u>	February 5, 2000
Purge Maintenance	
<u>Purge Tank Reclaim:</u>	February 7, 2001 – Purge Run Time at Change: 1212123
Major Repairs	
<u>Major Repair:</u>	April 4, 2000 Repair Description: motor burnout
Maintenance Notes	
<u>Notes:</u>	November 5, 2001 Note: starter problems resulted in burnout

FIG. 17

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